

Date: Tuesday, 12/12/2006 7:40:26 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CENTER BRACKET KIT (3)
Job Number : 29880	
Estimate Number : 12229	
P.O. Number : <i>N/A</i>	Part Number : D407301011
This Issue : 12/12/2006 S.O. No. : <i>S/A</i>	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision : N/A
Previous Run : 29833	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 1/20/2007 Qty: 2 Um: Each
Checked & Approved By : <i>[Signature]</i> 06/12/12	
Comment : Est. A 01-03.07 New issue EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------



Comment: DOCUMENT CONTROL
 Type label per PPP D407-301-011

KJ 06.12.12 (2)

2.0	AN413A	Bolt
-----	--------	------



Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Bolt

Pick:

Qty Part Number Description Batch

6 AN4-13A Bolt *M102630 -*

3.0	AN960JD416	Washer
-----	------------	--------



Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Washer

Pick:

Qty Part Number Description Batch

6 AN960JD416 Washer *M1-2339 -*

4.0	MS21042L4	Nut
-----	-----------	-----



Comment: Qty.: 6.0000 Each(s)/Unit Total : 12.0000 Each(s)

Nut

Pick:

Qty Part Number Description Batch

6 MS21042-4 Nut (or L04) *M102743 M19185*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: HP Date: 07/01/18
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 12/12/2006 7:40:26 AM
User: Kiri Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CENTER BRACKET KIT (3)

Job Number: 29880

Part Number: D407301011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D2764

Cross Beam



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Cross Beam

B142321 X - B 22105 3X =

6.0

D2796

Cross Beam



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Cross Beam

Pick:

Qty Part Number

Description

Batch

1 D2796

Middle cross beam

B29886 1X 7/1/14 -
B14367 1X -

PU 7/1/02

7.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

C20710118

(2)

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Package as per PPP D407-301-011

Identify and Stock

Location:

NEVA

PU 7/1/18

(2)

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

PU 7/1/18

(2)

Job Completion



IN 07/01/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>#</i>	DRAWN BY <i>#</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>CP</i>	APPROVED <i>#</i>	DRAWING NO. D407-301	REV. A SHEET 1 OF 1
DATE 01.02.23		TITLE CENTER BRACKET KITS	SCALE NTS
A	01.02.23	NEW ISSUE	

Qty -011	Qty -013	Part No.	Description
X		D407-301-011	CENTER BRACKET KIT (3), 206L/L1/L3/L4/407
	X	D407-301-013	CENTER BRACKET KIT (2), 206A/B
2	2	D2764	CROSS BEAM
1		D2796	MIDDLE CROSS BEAM
6	4	AN4-13A	BOLT
6	4	AN960JD416	WASHER
6	4	MS21042-4	NUT (OR MS21042L4)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 29880

Copyright © 2001 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.